

FIG. 1

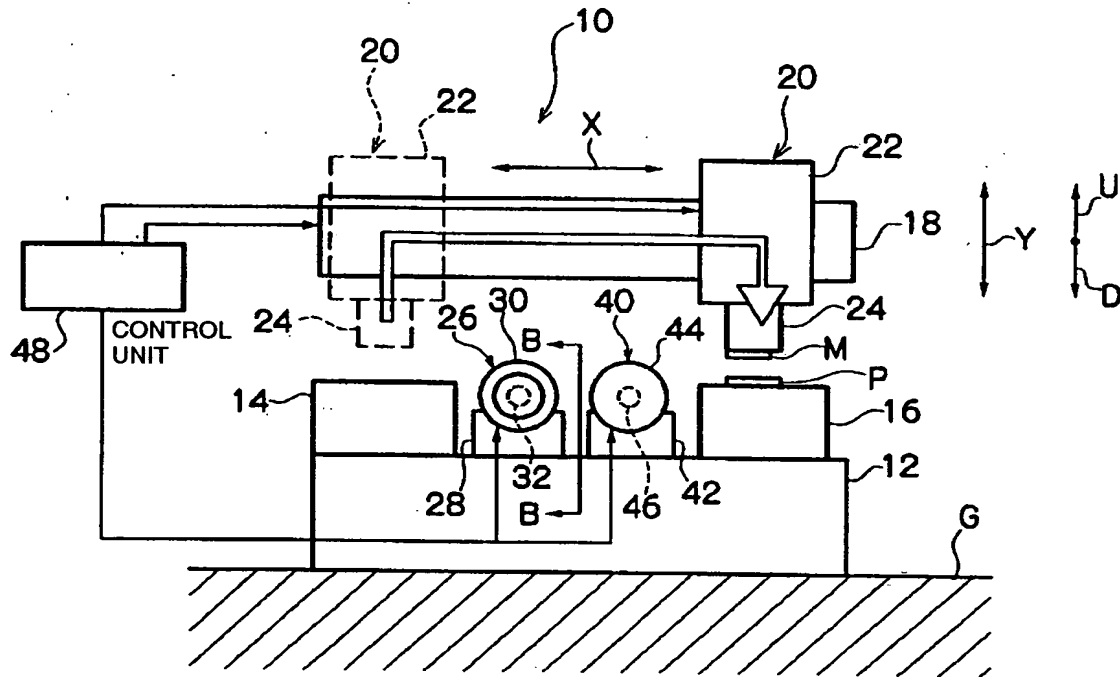


FIG. 2

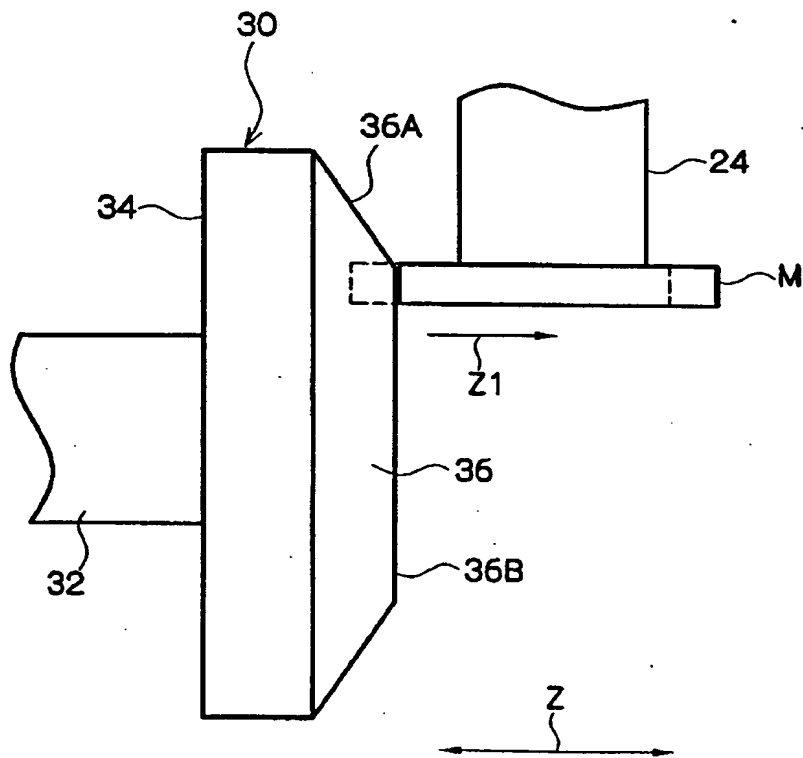
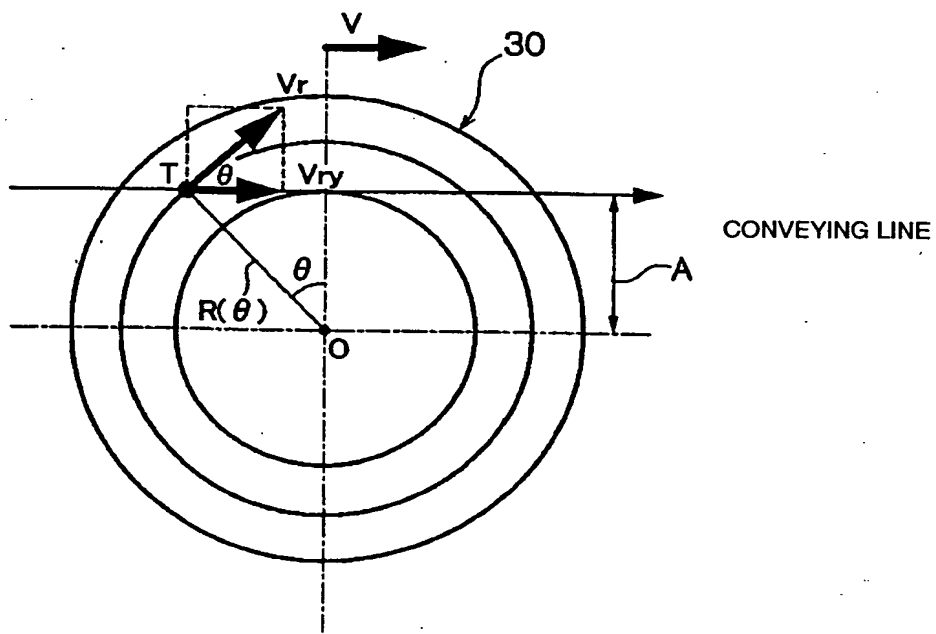


FIG. 3



PERIPHERAL VELOCITY OF SLOPED ROLLER

FIG. 4

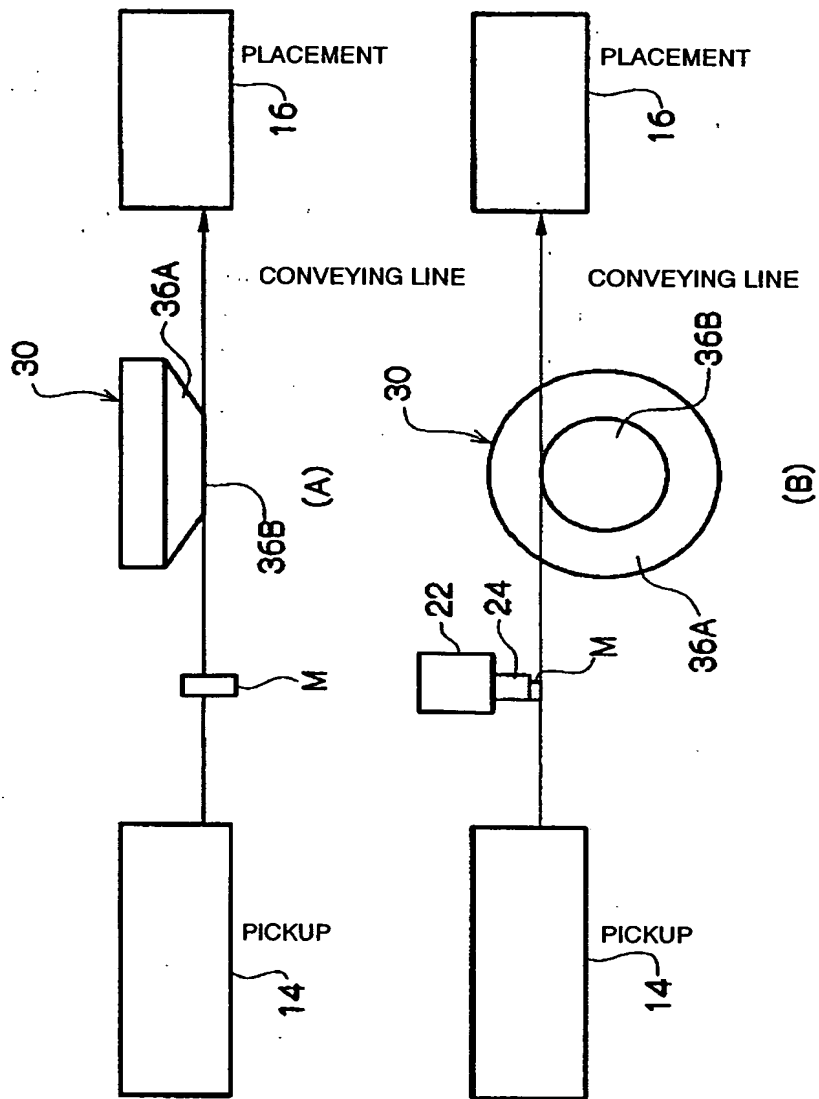


FIG. 5

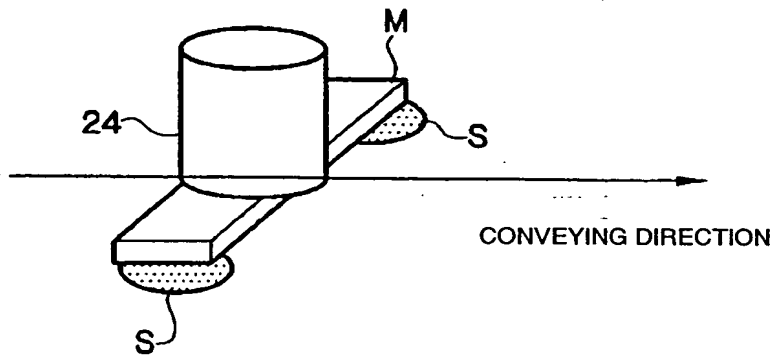




FIG. 8

